

TCOX9: TCS Metal Oxide Solutions Database

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|------------------------|------------------------------------|--------------------------|------|
| <i>Database name:</i> | TCS Metal Oxide Solutions Database | <i>Database acronym:</i> | TCOX |
| <i>Database owner:</i> | Thermo-Calc Software AB | <i>Database version:</i> | 9.0 |

TCOX9 is a thermodynamic database for slags and oxides for use with Thermo-Calc and the add-on Diffusion Module (DICTRA) and/or Precipitation Module (TC-PRISMA). It is also used with the Process Metallurgy Calculator, which allows for the efficient setup of advanced calculations involving slag, metal and gas. Developed using the CALPHAD approach, TCOX9 is based on the critical evaluation of binary, ternary and important higher order systems which enables predictions to be made for multicomponent systems. The database is the result of a long-term collaboration with academia. The first release of the database was in August 1992.

Included Elements (25)

| | | | | | | | | | |
|---|-----|----|----|----|----|----|---|----|----|
| Al | Ar* | C | Ca | Co | Cr | Cu | F | Fe | Gd |
| La | Mg | Mn | Mo | Nb | Ni | O | P | S | Si |
| Ti | V | W | Y | Zr | | | | | |
| * Ar is only included in the gas phase. | | | | | | | | | |

The intended application is for solid and liquid ionized materials, e.g. oxides or sulfides. This could be development of ceramics, slags, refractories, metallurgical processing (e.g. slag and liquid metal interactions), ESR slags, materials corrosion, Thermal Barrier Coatings (TBC), Ytria-Stabilised-Zirconia (YSZ), solid oxide fuel cell materials, sulfide formation, dephosphorization and desulfurization, but the database is of course not limited to this. Despite the name of the database, it can be used even for fluoride and sulfide systems without oxygen. The liquid phase is described from liquid metal to oxide and/or fluoride, i.e. no pure liquid oxygen or fluorine is modeled. For sulfur, the liquid phase is described all the way from metal to sulfur.

TCOX9 is developed in a CALPHAD spirit in order to give an accurate thermodynamic description of the multi-component systems of interest. In total, 260 binary systems and 244 ternary systems in this 25-element framework have been assessed to their full range of composition and temperature. In addition, TCOX9 also contains assessments of 118 pseudo-ternary oxide systems, 32 oxy-fluoride and oxy-sulfide systems, and some higher order systems as well. The systems and composition ranges which have been assessed are described below. The most accurate calculations will be obtained in or near these sub-systems and composition ranges.

However, intermetallic compounds and carbides are not included in the database. For solid phases, the TCOX9 database is compatible with TCFE Steels/Fe-Alloys Database, TCNI Ni-based Superalloys Database and SSOL Solutions Database. Thus, if needed, more metallic phases can be obtained by appending from TCFE, TCNI, SSOL and/or other appropriate databases. However, keep in mind that the LIQUID phase from other databases and the IONIC_LIQ phase from TCOX9 should never be simultaneously considered in the same defined system/calculation, as they both represent the liquid phase using two different models. The binary O- and S-systems can be calculated with the Console Mode BINARY module or Graphical Mode Binary Calculator in Thermo-Calc.

TCOX9 contains 382 phases in total. The liquid metal and slag (IONIC_LIQ) is described with the ionic two-sublattice liquid model [1985, Hillert; 1991, Sundman] using a single Gibbs energy curve. The advantage with the ionic two-sublattice model is that it allows a continuous description of a liquid which changes in character with composition. The model has successfully been used to describe liquid oxides, silicates, sulfides, fluorides as well as liquid short range order, molten salts and ordinary metallic liquids. At low level of oxygen, the model becomes equivalent to a substitutional solution model between metallic atoms.

Different composition sets of IONIC_LIQ designated by #1, #2 etc. (e.g. IONIC_LIQ#1) may be observed which often represent the metallic and ionized liquid phases. Different composition sets also describe miscibility gaps frequently found in e.g. silicate systems. The #n suffix (where n is an integer) is generated dynamically by Thermo-Calc when using global minimization and therefore the identification of the phases should be determined from their compositions.

TCOX9 also contains solid oxides, silicates, fluorides and sulfides, a gaseous mixture phase and solid solution alloy phases (FCC_A1, BCC_A2 etc). Many phases are modeled as solution phases (in all cases where it is meaningful). The solid solution phases such as spinel, mullite, corundum, halite, olivine, fluorite etc. are modeled within the framework of the Compound Energy Formalism (CEF) [2001, Hillert]. The complete list of phases is given in [Phases Included in TCOX9](#).

Limits

As in the spirit of the CALPHAD method, predictions can be made for multicomponent systems by extrapolation into multicomponent space of data critically evaluated and assessed based on binary, ternary and in some cases higher order systems. However, critical calculations must always be verified by equilibrium experimental data; it is the user's responsibility to verify the calculations but Thermo-Calc Software AB is interested to know about any significant deviations in order to improve any future release.

Database Revision History

If you are interested in the revision history for this database, the information is available in the online help (from Thermo-Calc go to **Help>Online Help**) or in the release notes on our [website](#).

TCOX9 Assessed Systems

These are the assessed systems in the full range of composition and temperature.

Assessed Metallic Systems

All metal-metal binaries except Ca-W, Ca-Zr, Gd-La, Gd-P, La-Nb, La-P, La-Si, Mg-P, P-V, P-W and P-Zr are assessed. Many ternary metallic systems are also assessed. No intermetallic phases are included in the database. If needed, more solid phases can be appended from TCFE (TCS Steel and Fe-alloys Database), TCNI (TCS Ni-based Superalloys Database), TCAL (TCS Al-based Alloy Database) or other appropriate databases.

Assessed Binary Oxide Systems

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| Al-O | Ca-O | Co-O | Cr-O | Cu-O | Fe-O | Gd-O | La-O | Mg-O | Mn-O |
| Mo-O | Nb-O | Ni-O | P-O | Si-O | Ti-O | V-O | W-O | Y-O | Zr-O |

Assessed Ternary Oxide Systems, Me1-Me2-O

| | Al | C | Ca | Co | Cr | Cu | Fe | Gd | La | Mg | Mn | Mo | Nb | Ni | P | Si | Ti | V | W | Y |
|----|----|---|----|----|----|----|----|----|----|----|----|----|----|----|---|----|----|---|---|---|
| C | | | | | | | | | | | | | | | | | | | | |
| Ca | | | | | | | | | | | | | | | | | | | | |
| Co | | | | | | | | | | | | | | | | | | | | |
| Cr | | | | | | | | | | | | | | | | | | | | |
| Cu | | | | | | | | | | | | | | | | | | | | |
| Fe | | | | | | | | | | | | | | | | | | | | |
| Gd | | | | | | | | | | | | | | | | | | | | |
| La | | | | | | | | | | | | | | | | | | | | |
| Mg | | | | | | | | | | | | | | | | | | | | |
| Mn | | | | | | | | | | | | | | | | | | | | |
| Mo | | | | | | | | | | | | | | | | | | | | |
| Nb | | | | | | | | | | | | | | | | | | | | |
| Ni | | | | | | | | | | | | | | | | | | | | |
| P | | | | | | | | | | | | | | | | | | | | |
| Si | | | | | | | | | | | | | | | | | | | | |
| Ti | | | | | | | | | | | | | | | | | | | | |
| V | | | | | | | | | | | | | | | | | | | | |
| W | | | | | | | | | | | | | | | | | | | | |
| Y | | | | | | | | | | | | | | | | | | | | |
| Zr | | | | | | | | | | | | | | | | | | | | |

Assessed Quaternary Oxide Systems, Me1-Me2-Me3-O

| | | | | |
|------------|------------|------------|------------|------------|
| Al-Ca-Co-O | Al-Ca-Cr-O | Al-Ca-Fe-O | Al-Ca-Gd-O | Al-Ca-Mg-O |
| Al-Ca-Mn-O | Al-Ca-Nb-O | Al-Ca-Ni-O | Al-Ca-O-P | Al-Ca-O-Si |
| Al-Ca-O-Ti | Al-Ca-O-Y | Al-Ca-O-Zr | Al-Co-O-Si | Al-Co-O-Ti |
| Al-Cr-Fe-O | Al-Cr-Mg-O | Al-Cr-O-Ti | Al-Cr-O-Y | Al-Cu-O-Si |
| Al-Fe-Mg-O | Al-Fe-Mn-O | Al-Fe-O-Si | Al-Fe-O-Ti | Al-Fe-O-Y |
| Al-Gd-O-Zr | Al-La-O-Y | Al-La-O-Zr | Al-Mg-O-P | Al-Mg-O-Si |
| Al-Mg-O-Ti | Al-Mg-O-Y | Al-Mg-O-Zr | Al-Mn-O-Si | Al-Mn-O-Ti |
| Al-Ni-O-Ti | Al-O-P-Si | Al-O-Si-Ti | Al-O-Si-Y | Al-O-Si-Zr |
| Al-O-Y-Zr | Ca-Co-O-Si | Ca-Cr-Fe-O | Ca-Cr-O-Si | Ca-Cu-Fe-O |
| Ca-Cu-O-Si | Ca-Fe-Mg-O | Ca-Fe-Mn-O | Ca-Fe-O-P | Ca-Fe-O-Si |
| Ca-Fe-O-Ti | Ca-Gd-O-Si | Ca-Mg-Mn-O | Ca-Mg-O-P | Ca-Mg-O-Si |
| Ca-Mg-O-Ti | Ca-Mg-O-Zr | Ca-Mn-O-P | Ca-Mn-O-Si | Ca-Mn-O-Y |
| Ca-Nb-O-Si | Ca-Ni-O-Si | Ca-O-P-Si | Ca-O-Si-Ti | Ca-O-Si-V |
| Ca-O-Si-Y | Ca-O-Si-Zr | Ca-O-Y-Zr | Co-Cr-O-Si | Co-Cr-O-Ti |
| Co-Cu-La-O | Co-Cu-O-Si | Co-Fe-La-O | Co-Fe-Mn-O | Co-Fe-O-P |
| Co-Fe-O-Si | Co-La-Ni-O | Co-Mg-O-Si | Co-Mn-O-Si | Co-Ni-O-Si |
| Cr-Fe-Mn-O | Cr-Fe-Ni-O | Cr-Fe-O-Si | Cr-Fe-O-Ti | Cr-Fe-O-Y |
| Cr-La-Mn-O | Cr-Mg-O-Si | Cr-Mg-O-Ti | Cr-Mn-Ni-O | Cr-Mn-O-Si |
| Cr-Mn-O-Ti | Cr-Ni-O-Si | Cr-Ni-O-Ti | Cu-Fe-O-Si | Cu-Mg-O-Si |
| Fe-Mg-O-Si | Fe-Mg-O-Ti | Fe-Mn-O-Si | Fe-Mn-O-Ti | Fe-Ni-O-Si |

| | | | | |
|------------|------------|------------|------------|------------|
| Fe-Ni-O-Ti | Fe-O-Si-Ti | Gd-La-O-Si | Gd-O-Si-Y | Gd-O-Si-Zr |
| La-O-Y-Zr | Mg-Mn-O-Si | Mg-Mn-O-Ti | Mg-Ni-O-Si | Mg-O-P-Si |
| Mg-O-Si-Ti | Mg-O-Si-V | Mg-O-Si-Y | Mg-O-Si-Zr | Mg-O-Y-Zr |
| Mn-Ni-O-V | Mn-O-Y-Zr | O-Ti-Y-Zr | | |

Assessed Higher Order Oxide Systems

| | | | |
|---------------|---------------|-----------------|---------------|
| Al-Ca-Co-O-Si | Al-Ca-Fe-O-Si | Al-Ca-Mg-O-Si | Al-Ca-Mg-O-Ti |
| Al-Ca-Mg-O-Zr | Al-Ca-O-Si-Y | Al-Fe-Mg-O-Si | Al-Fe-Mn-O-Si |
| Al-Gd-O-Y-Zr | Al-La-O-Y-Zr | Ca-Fe-Mg-O-Si | Ca-Mg-Ni-O-Si |
| Ca-Mg-O-P-Si | Gd-La-O-Y-Zr | C-Cr-Fe-Mn-Ni-O | |

Assessed Binary Sulfide Systems

| | | | | | | |
|------|------|------|------|------|------|------|
| Al-S | Ca-S | Co-S | Cr-S | Cu-S | Fe-S | Gd-S |
| La-S | Mg-S | Mn-S | Mo-S | Nb-S | Ni-S | |
| Si-S | Ti-S | V-S | W-S | Y-S | Zr-S | |

Assessed Ternary Sulfide Systems, Me1-Me2-S

| | Al | C | Ca | Co | Cr | Cu | Fe | Gd | La | Mg | Mn | Mo | Nb | Ni | P | Si | Ti | V | W | Y |
|----|----|---|----|----|----|----|----|----|----|----|----|----|----|----|---|----|----|---|---|---|
| C | | | | | | | | | | | | | | | | | | | | |
| Ca | | | | | | | | | | | | | | | | | | | | |
| Co | | | | | | | | | | | | | | | | | | | | |
| Cr | | | | | | | | | | | | | | | | | | | | |
| Cu | | | | | | | | | | | | | | | | | | | | |
| Fe | | | | | | | | | | | | | | | | | | | | |
| Gd | | | | | | | | | | | | | | | | | | | | |
| La | | | | | | | | | | | | | | | | | | | | |
| Mg | | | | | | | | | | | | | | | | | | | | |
| Mn | | | | | | | | | | | | | | | | | | | | |
| Mo | | | | | | | | | | | | | | | | | | | | |
| Nb | | | | | | | | | | | | | | | | | | | | |
| Ni | | | | | | | | | | | | | | | | | | | | |
| P | | | | | | | | | | | | | | | | | | | | |
| Si | | | | | | | | | | | | | | | | | | | | |
| Ti | | | | | | | | | | | | | | | | | | | | |
| V | | | | | | | | | | | | | | | | | | | | |
| W | | | | | | | | | | | | | | | | | | | | |
| Y | | | | | | | | | | | | | | | | | | | | |
| Zr | | | | | | | | | | | | | | | | | | | | |

Assessed Oxy-sulfide Systems

| | | | | | |
|-----------|--------------|-----------|-----------|-----------|-----------|
| Al-O-S | Ca-O-S | Co-O-S | Cr-O-S | Cu-O-S | Fe-O-S |
| Mg-O-S | Mn-O-S | O-S-Si | Al-Ca-O-S | Al-Mg-O-S | Al-Mn-O-S |
| Ca-Fe-O-S | Ca-Mg-O-S | Ca-O-S-Si | Cu-Fe-O-S | Fe-O-S-Si | Mg-O-S-Si |
| Mn-O-S-Si | Al-Ca-Mn-O-S | | | | |

Assessed Binary Fluoride Systems

| | | | | | | | |
|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| AlF ₃ | Ca-F | CoF ₂ | CoF ₃ | CrF ₂ | CrF ₃ | CuF | CuF ₂ |
| FeF ₂ | FeF ₃ | GdF ₃ | LaF ₃ | MgF ₂ | MnF ₂ | MoF ₄ | |
| NbF ₂ | NbF ₅ | NiF ₂ | SiF ₄ | VF ₂ | YF ₃ | ZrF ₄ | |

Assessed Ternary Fluoride Systems

| | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|
| Al-Ca-F | Al-F-Mg | Al-F-Zr | Ca-Co-F | Ca-Cr-F | Ca-Fe-F | Ca-F-Gd |
| Ca-F-La | Ca-F-Mg | Ca-F-Mn | Co-F-Gd | Co-F-Mg | Co-F-Ni | Fe-F-Ni |
| F-Gd-Mg | F-Gd-Y | F-La-Zr | F-Mg-La | F-Mg-Y | | |

Assessed Oxy-fluoride Systems

| | | | | | |
|-----------|----------|-----------|-----------|--------------|--------------|
| Al-F-O | Ca-F-O | Co-F-O | F-Mg-O | Al-Ca-F-O | Ca-F-Mg-O |
| Ca-Fe-F-O | Ca-F-O-P | Ca-F-O-Si | F-Mg-O-Si | Al-Ca-F-Mg-O | Al-Ca-F-O-Si |

TCOX9 Calculation Examples

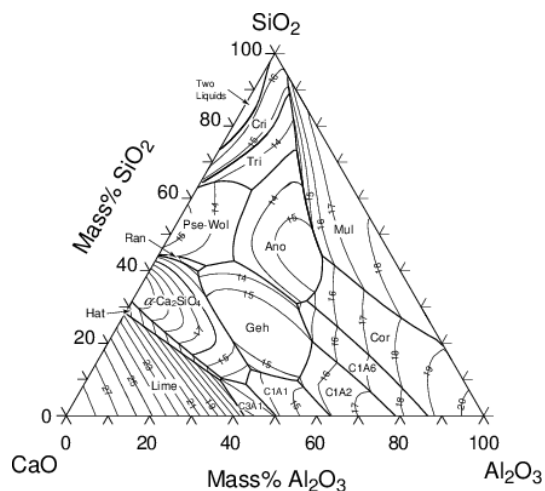


Figure 1: Calculated phase diagram of the $\text{CaO-Al}_2\text{O}_3\text{-SiO}_2$ system [2006, Mao]. Ano: anorthite, C1A1: CaAl_2O_4 , C1A2: CaAl_4O_7 , C1A6: $\text{CaAl}_{12}\text{O}_{19}$, C3A1: $\text{Ca}_3\text{Al}_2\text{O}_8$, Cor: corundum, Cri: cristobalite, Geh: gehlenite, Hat: hatrurite, Mul: mullite, Pse-Wol: pseudo-wollastonite, Ran: rankinite, Tri: tridymite.

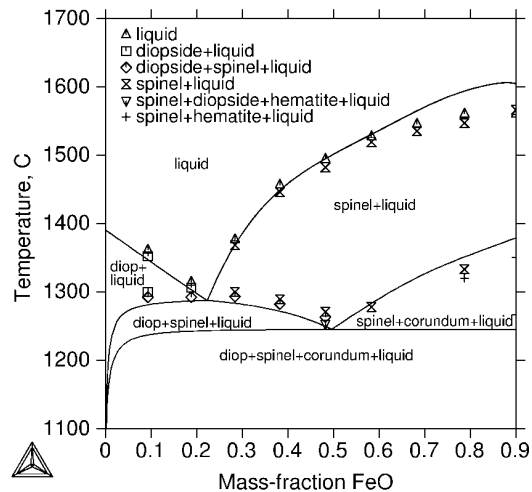


Figure 2: Calculated $\text{CaMgSi}_2\text{O}_6$ (diopside)- FeO_x section in air.

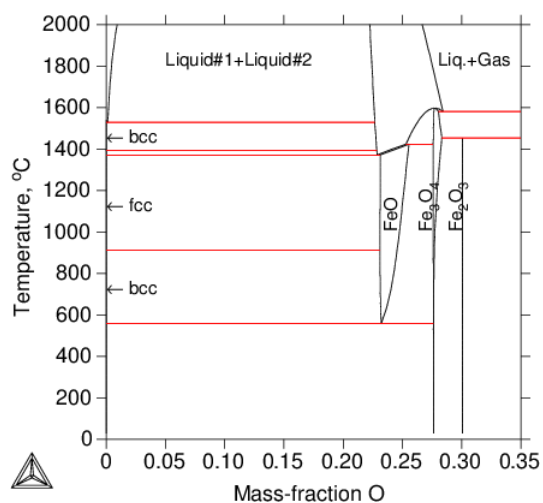


Figure 3: Calculated Fe-O phase diagram [1991, Sundman].

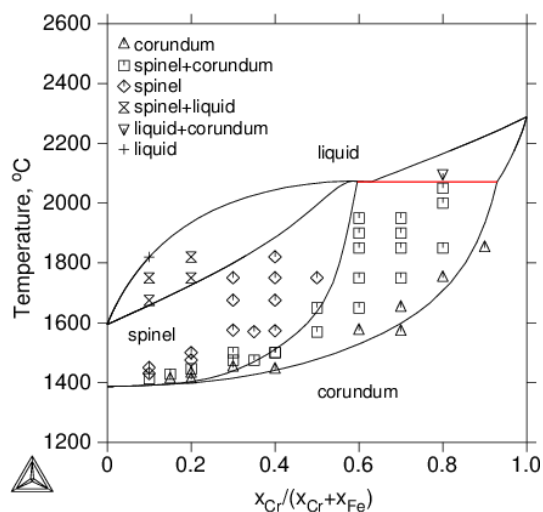


Figure 4: Calculated [2008, Kjellqvist] and experimental phase diagram of Cr-Fe-O in air [1960, Muan].

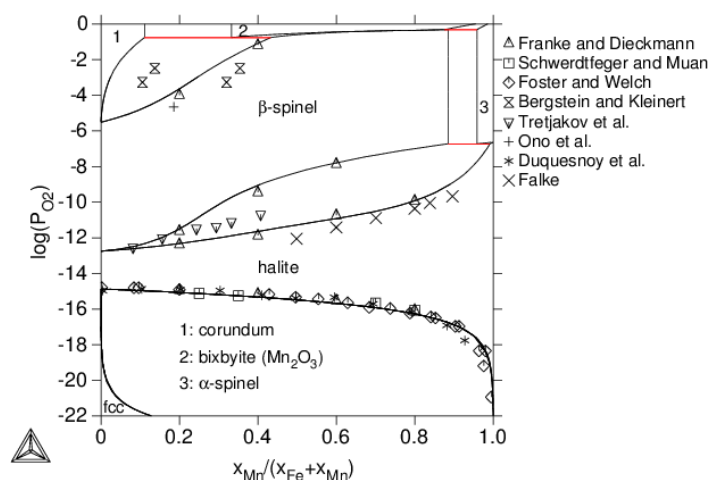


Figure 5: Calculated [2010, Kjellqvist] and experimental phase diagram of Fe-Mn-O at 1000 °C [1967, Schwerdt; 1990, Franke; 1956, Foster; 1971, Ono; 1975, Duquesnoy; 1987, Falke; 1964, Bergstein; 1965, Tretjakov].

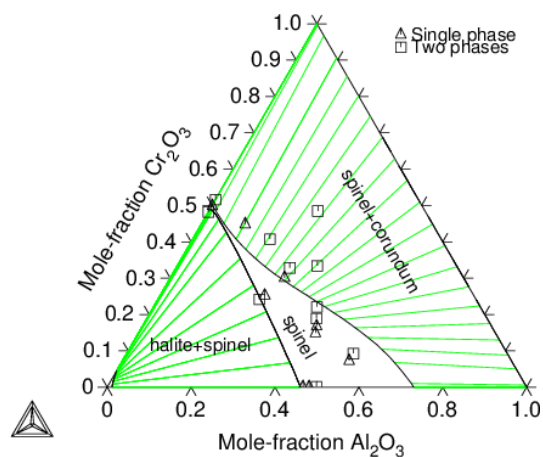


Figure 6: Calculated and experimental [1966, Greskovich] isothermal section of Al_2O_3 - Cr_2O_3 -MgO at 1700 °C and $P_{O_2}=1$.

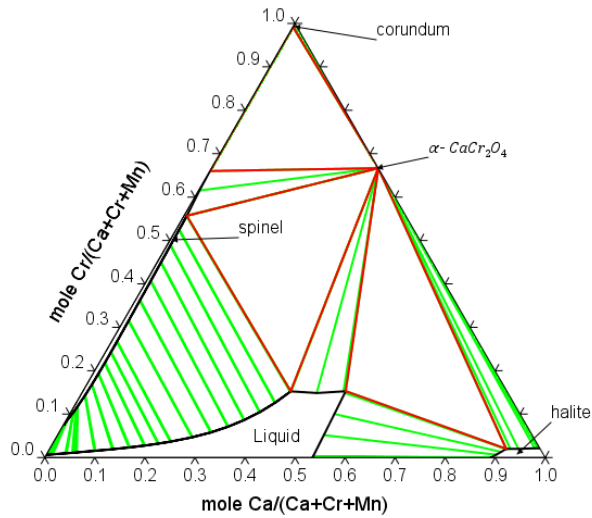


Figure 7: Isothermal section of $\text{CaO-Cr}_2\text{O}_3\text{-Mn}_2\text{O}_3$ calculated at 1600 °C in air.

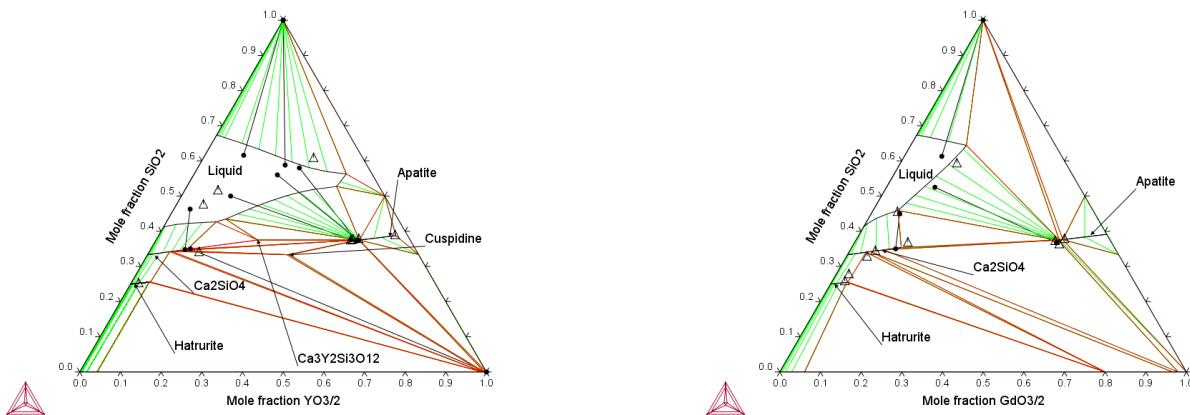


Figure 8: Calculated isothermal sections of $\text{CaO-SiO}_2\text{-YO}_{1.5}$ (left) and $\text{CaO-SiO}_2\text{-GdO}_{1.5}$ (right) at 1600 °C, compared to data on 3-phase corners and tie-lines from Poerschke [2017, 2016a, 2016b].

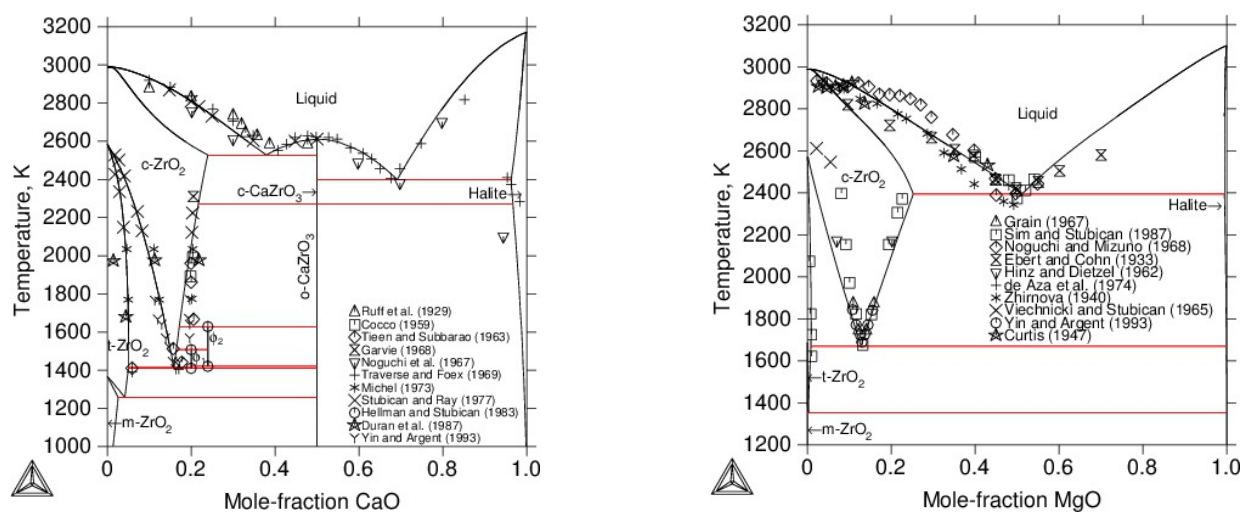


Figure 9: Calculated and experimental phase diagrams for CaO-ZrO₂ (left) and MgO-ZrO₂ (right) [see [Figure 9 References](#)].

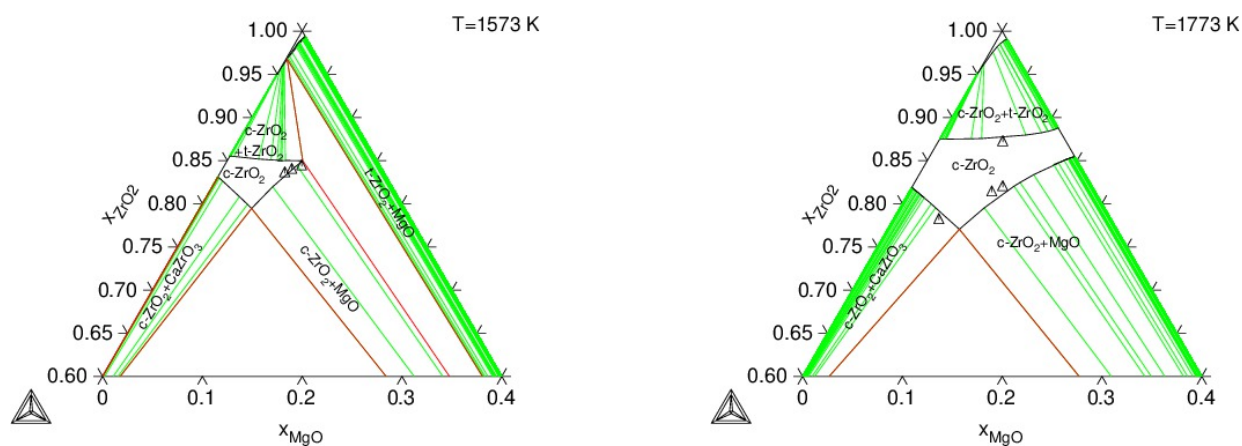


Figure 10: Isothermal sections of CaO-MgO-ZrO₂ calculated at 1300 °C and 1500 °C with experimental data [1993, Yin].

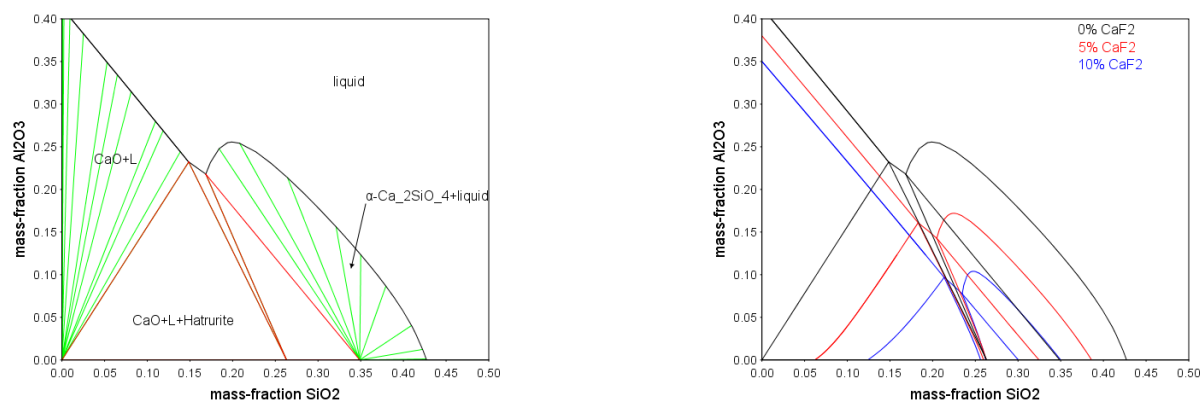


Figure 11: Calculated effect of CaF_2 on the Al_2O_3 - CaO - SiO_2 system at 1600 °C.

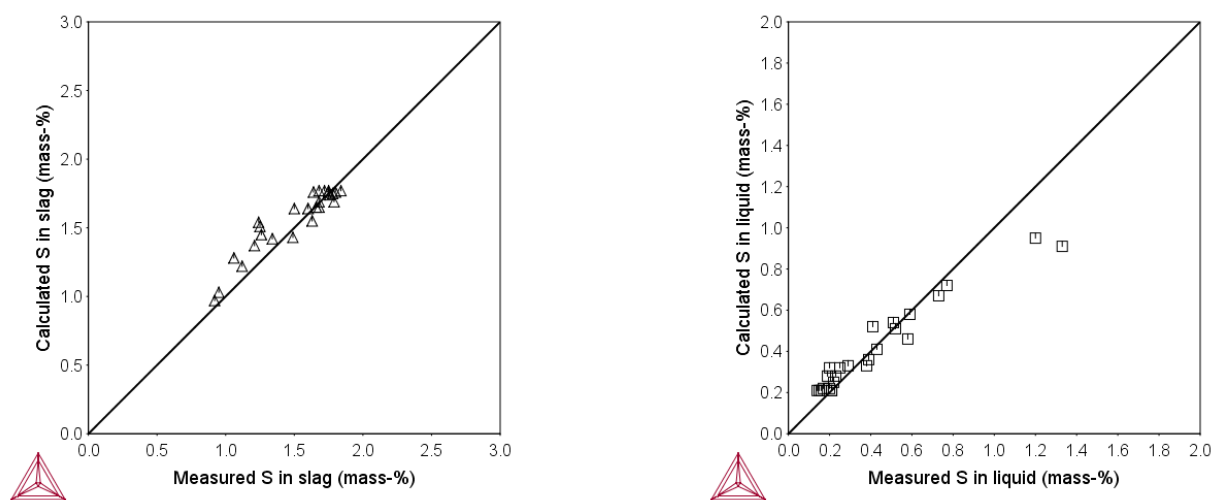


Figure 12: Sulfur in ladle slag. An impressive amount of sulfide capacity measurements have been made for a variety of slag systems over the years, but the results are very scattered. Allertz [2016] used a different method with equilibrium between copper and slag. Sulfur was added as Cu_2S . Different CMAS slags were then equilibrated with Cu and Cu_2S under controlled oxygen partial pressures. The equilibrium sulfur contents in the copper and slag were then analyzed.

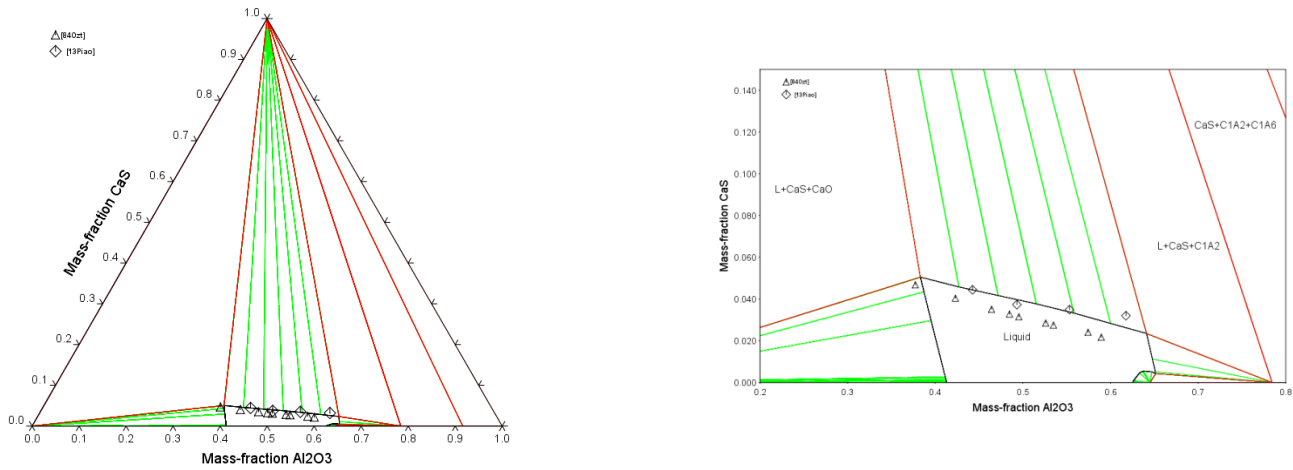


Figure 13: Isothermal section of the Al_2O_3 -CaO-CaS system at 1600 °C with experimental data [1984, Ozturk; 2013, Piao].

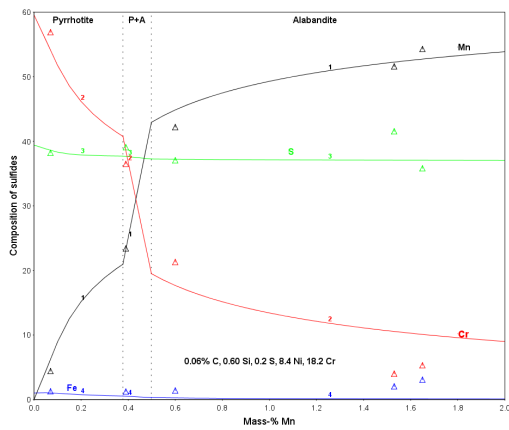


Figure 14: Calculated effect of inclusion composition of 18-8 stainless steel. The stability and composition of sulfides have been investigated [1980, Ono] at 1100 °C by varying the Mn concentraion of the steel: Fe - 0.06% C - 0.6% Si - 0.2% S - 8.4% Ni - 18.2% Cr.

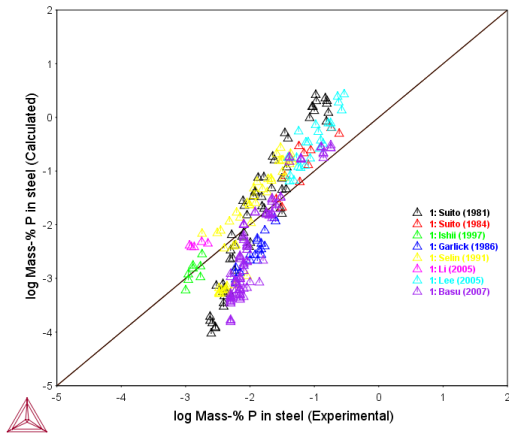


Figure 15: Comparison of experimental and calculated phosphorus solubility in liquid iron in equilibrium with slag in the Ca-Fe-Mg-O-P-Si system [see [Figure 15 References](#)].

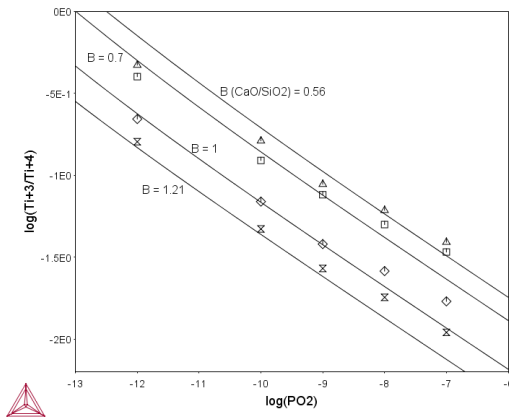


Figure 16: Variation of the Ti+3/Ti+4 ratio with oxygen partial pressure at 1600 °C with different CaO/SiO₂ ratios with experimental data [2002, Tranell].

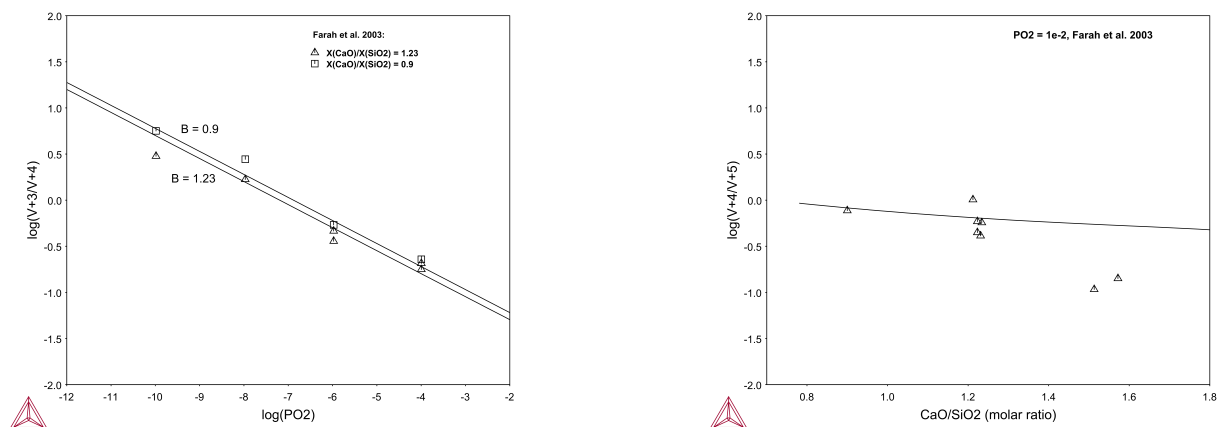


Figure 17: Variation of the V+3/V+4 ratio with oxygen partial pressure with different CaO/SiO₂ ratios (left) and V+4/V+5 ratio with basicity at a fixed oxygen partial pressure (right). Both calculated at 1600°C, with experimental data from [2003, Farah et al.].

Acknowledgement

Professor Malin Selleby, Dr. Bengt Hallstedt and David Dilner are acknowledged for many valuable discussions and important contributions.

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Figure 15 References

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Phases Included in TCOX9

In total there are 382 phases in the TCOX9 database.



When using Console Mode, phases and constituents can be listed in the DATABASE (TDB) module and the Gibbs (GES) module. To show models and constituents for the phases in a chosen system, use the command LIST_SYSTEM with the option CONSTITUENTS in the TDB module.

The Liquid Solution

The liquid phase contains all elements in the TCOX9 database except Ar. The ionic two-sublattice liquid model is used. The model may thus be used to describe liquid metal, oxides, sulfides, sulfur, fluoride, silicates etc. with the following formula:

$(\text{Al}^{+3}, \text{Ca}^{+2}, \text{Co}^{+2}, \text{Cr}^{+2}, \text{Cu}^{+1}, \text{Fe}^{+2}, \text{Gd}^{+3}, \text{La}^{+3}, \text{Mg}^{+2}, \text{Mn}^{+2}, \text{Mo}^{+4}, \text{Nb}^{+2}, \text{Ni}^{+2}, \text{P}^{+5}, \text{Si}^{+4}, \text{Ti}^{+2}, \text{V}^{+2}, \text{W}^{+6}, \text{Y}^{+3}, \text{Zr}^{+4})_{\text{P}} (\text{AlO}_2^{-1}, \text{F}^{-1}, \text{O}^{-2}, \text{PO}_4^{-3}, \text{S}^{-2}, \text{SiO}_4^{-4}, \text{SO}_4^{-2}, \text{Va}, \text{C}, \text{C}_3\text{S}_2\text{Z}_{1/6}, \text{CoF}_3, \text{CoO}_{3/2}, \text{CrF}_3, \text{CrO}_{3/2}, \text{CuF}_2, \text{CuO}, \text{FeF}_3, \text{FeO}_{3/2}, \text{M}_3\text{S}_2\text{Z}_{1/6}, \text{MnO}_{3/2}, \text{NbF}_5, \text{NbO}_2, \text{NbO}_{5/2}, \text{PO}_{5/2}, \text{S}, \text{SiO}_2, \text{TiO}_{3/2}, \text{TiO}_2, \text{VO}_2, \text{VO}_{3/2}, \text{VO}_{5/2})_{\text{Q}}$

Alloy Phases

BCC_A2

Containing Al, Ca, Co, Cr, Cu, Fe, Gd, La, Mg, Mn, Mo, Nb, Ni, P, S, Si, Ti, V, W, Y and Zr with C and O modeled interstitially.

FCC_A1

Containing Al, Ca, Co, Cr, Cu, Fe, Gd, La, Mg, Mn, Mo, Nb, Ni, P, S, Si, Ti, V, W, Y and Zr with C and O modeled interstitially. FCC_A1 also describes cubic carbides and the two cubic oxides TiO and VO solid solutions.

HCP_A3

Containing Al, Ca, Co, Cr, Cu, Fe, Gd, La, Mg, Mn, Mo, Nb, Ni, Si, Ti, V, W, Y and Zr with C and O modeled interstitially.

DHCP

La phase dissolving Al, Ca, Cu, Gd, Mg, Mn, Ni and Y with O modeled interstitially.

CUB_A13

β -Mn, containing Al, Co, Cr, Fe, Mg, Mo, Nb, Ni, Si, Ti, V and Zr with C modeled interstitially.

CBCC_A12

α -Mn, containing Al, Co, Cr, Fe, Mg, Mo, Nb, Ni, Si, Ti, V and Zr with C modeled interstitially.

DIAMOND_FCC_A4

Diamond structure based on Si containing Al, C and P with O modeled interstitially.

GRAPHITE

This is pure carbon.

RED_P, WHITE_P

This is pure phosphorus. Phosphorus exists in two modifications: white (not stable at normal conditions) and red (up to the melting temperature of 579° C).

ORTHORHOMBIC_S, MONOCLINIC_S

This is pure sulfur. Sulfur exists in two modifications: orthorhombic (up to 95° C) and monoclinic (up to the melting temperature of 115° C).

Gas Phase

A reduced gas phase containing AL1F3, AR, C1O1, C1O2, CA1F2, F, F2, O, O10P4, O1P1, O2P1, O1S1, O2, O2S1, O3S1, O5P2, O1Ti1, P2, P4, S2, and Ti.

Solid Solutions

The solid solution phases are modeled within the framework of the Compound Energy Formalism (CEF) [3]. These models take into account distribution of cations between sublattices, defects such as vacancies, anti-sites and ordering. 145 solutions are modeled in the database.

Alabandite

This is CaS (oldhamite), MnS (alabandite), MgS, GdS, LaS and ZrS solid solution.

AlPO₄

There are three modifications (S1, S2 and S3) of AlPO₄ with solubility of SiO₂.

α -Spinel

This is low-temperature tetragonal Mn₃O₄ solid solution dissolving Al, Co, Cr, Cu, Fe, Mg and Ni. Distribution of cations between tetrahedral and octahedral sites, as well as vacancies on the octahedral sites to model deviation from the ideal stoichiometry toward higher oxygen potential and interstitial Mn to model deviation toward excess manganese are taken into account.

Anhydrite

This is $(\text{Ca,Cu,Fe,Mg,Mn,Ni})\text{SO}_4$.

Apatite

This is $(\text{Ca,Mg})_2(\text{Gd,Y})_8(\text{SiO}_4)_6\text{O}_2$ solid solution dissolving Zr.

β -V-O

This is β -V-O.

Bronze

This is $(\text{Ca,Fe})_x\text{V}_2\text{O}_5$ bronze.

Calcium ferro-aluminates

- C3A1: This is $\text{Ca}_3\text{Al}_2\text{O}_6$ dissolving ferric Fe.
- C12A7: This is $\text{Ca}_{12}\text{Al}_{14}\text{O}_{32}$ dissolving ferric Fe. C12A7 is not stable in the anhydrous $\text{CaO-Al}_2\text{O}_3$ system. It is, however, important in practice, and included in the database. In the optimization it was treated as if it does not contain any water.
- C1A1: This is CaAl_2O_4 dissolving ferric Fe.
- C1A2: This is CaAl_4O_7 dissolving ferric Fe.
- C1A6: This is $\text{CaAl}_{12}\text{O}_{19}$ dissolving ferric Fe.
- C1A1F2: This is $\text{Al}_2\text{CaFe}_4\text{O}_{10}$ with a variation in Al/Fe: $\text{CaAlFe}_2(\text{Al,Fe})_3\text{O}_{10}$.
- C2F: This is $\text{Ca}_2\text{Fe}_2\text{O}_5$ dissolving Al.

$\text{Ca}_3\text{P}_2\text{O}_8$ (α and β)

α - $\text{Ca}_3\text{P}_2\text{O}_8$ dissolving Mg and Si and β - $\text{Ca}_3\text{P}_2\text{O}_8$ dissolving Mg.

$\text{Ca}_2\text{P}_2\text{O}_7$ (α , β and γ)

α , β and γ - $\text{Ca}_2\text{P}_2\text{O}_7$ dissolving Mg.

Ca_2SiO_4 (α and α')

α - Ca_2SiO_4 - α' - $\text{Ca}_3\text{P}_2\text{O}_8$ dissolving Gd, Mg, Mn, Y and α' - Ca_2SiO_4 dissolving Fe, Gd, Mg, Mn, P and Y.

$\text{Ca}_3\text{S}_3\text{Fe}_4\text{O}_x$

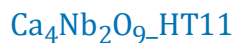
This is the oxy-sulfide $3\text{CaS}.4\text{FeO}$ - $3\text{CaS}.4\text{Fe}_2\text{O}_3$.

$\text{Ca}_3\text{Y}_2\text{Si}_3\text{O}_{12}$

This is $\text{Ca}_3(\text{Gd,Y})_2(\text{SiO}_4)_3$.



This is $\text{Ca}_3(\text{Gd,Y})_2(\text{SiO}_4)_6$.



This is the high-temperature $\text{Ca}_4\text{Nb}_2\text{O}_9$ phase with excess CaO.



This is the low-temperature $\text{Ca}_4\text{Nb}_2\text{O}_9$ phase with excess CaO.



This is $\text{Ca}_3\text{Co}_2\text{O}_6$ dissolving Cu.



This is $\text{Ca}_3\text{Co}_4\text{O}_9$ dissolving Cu.



This is the high-temperature CaCr_2O_4 dissolving Al and Fe.



This is low-temperature CaF_2 dissolving CaO and MgF_2 .



This is high-temperature CaF_2 and CuF_2 dissolving CaO and MgF_2 .



This is $\text{Ca}_3\text{Mg}_3\text{P}_4\text{O}_{16}$.



This is CaMnO_3 , CaTiO_3 and low-temperature CaZrO_3 dissolving Y.



This is $\text{Ca}_5\text{P}_2\text{SiO}_{12}$.



This is the oxy-sulfide $\text{CaS.FeO-CaS.Fe}_2\text{O}_3$.

CaSO₄-HT

This is (Ca,Co,Mg)SO₄.

CaV₂O₄

This is CaFe₂O₄, β-CaCr₂O₄, CaV₂O₄ and CaY₂O₄ solid solution dissolving Al. Prototype phase is CaV₂O₄.

CaV₂O₆

This is (Ca,Co,Mg,Mn,Ni)V₂O₆.

CaY₄O₇

This is Ca(Gd,Y)₄O₇.

CaYAl₃O₇

This is Ca(Gd,Y)Al₃O₇.

CaYAlO₄

This is Ca(Gd,Y)AlO₄.

CaZrO₃-C

This is the cubic high-temperature CaZrO₃ phase dissolving Y.

Chalcopyrite

This is an intermediate solid solution phase in the Cu-Fe-S system around the composition CuFeS₂.

Co₉S₈

This is Co₉S₈ dissolving Fe and Ni.

Columbite

This is (Ca,Co,Fe,Mg,Mn)Nb₂O₆ with excess FeO and MgO.

Cordierite

This is Al₄(Fe,Mg,Mn)₂Si₅O₈.

Corundum

This is Corundum (Al₂O₃), Eskolaite (Cr₂O₃), Hematite (Fe₂O₃), Karelianite (V₂O₃), Tistarite (Ti₂O₃) and (Co,Fe,Mg,Mn,Ni)TiO₃ Ilmenite solid solution.

Cr_2S_3

This is Cr_2S_3 dissolving Fe.

Cr_3S_4

This is Cr_3S_4 dissolving Fe, Mn and Ni.

CrNbO_4

This is CrNbO_4 solid solution with excess Cr_2O_3 and Nb_2O_5 .

$\text{Cr}_2\text{P}_4\text{O}_{13}$

This is $\text{Cr}_2\text{P}_4\text{O}_{13}$ and $(\text{Cr,Fe})_2\text{V}_4\text{O}_{13}$.

$\text{Cr}_2\text{Ti}_2\text{O}_7$

This is $\text{Cr}_2\text{Ti}_2\text{O}_7$ with solubility of Al and Fe.

CuF_2

This is CrF_2 and low temperature CuF_2 .

CuLa_2O_4

This is CuLa_2O_4 with solubility of Co.

CuP_2O_6

This is $(\text{Co,Cu,Ni})\text{P}_2\text{O}_6$.

CuO

This is CuO with solubility of Co.

Cristobalite

This is SiO_2 with solubility of AlPO_4 .

Delafossite

This is $\text{Cu}(\text{Al,Cr,Fe,La,Mn,Y})\text{O}_2$.

Digenite

This is Cu_2S solid solution with excess S and solubility of Fe, Mg and Mn.

DyMn₂O₅

This is Mn₂(Gd,Y)O₅ solid solution. Prototype phase is DyMn₂O₅.

FeF₃

This is (Al,Co,Cr,Fe)F₃.

Fe₂O₁₂S₃

This is the oxy-sulfides (Al,Cr,Fe)₂(SO₄)₃.

FeNb₁₄O₃₆

This is (Co,Fe)Nb₁₄O₃₆.

FeNb₃₆O₉₁

This is (Co,Fe)Nb₃₆O₉₁.

FeNb₆₈O₁₇₁

This is (Co,Fe)Nb₆₈O₁₇₁.

FePO₄

This is (Fe,Mn)PO₄.

FeVO₄

This is (Al,Fe)VO₄.

Fluorite

This is high-temperature ZrO₂ solid solution with solubility of Al, Ca, Cr, Fe, Gd, La, Mg, Mn, Ni, Si, Ti and Y.

Garnet

This is grossular (Ca₃Al₂Si₃O₁₂), uvarovite (Ca₃Cr₂Si₃O₁₂), spessartine (Mn₃Al₂Si₃O₁₂), and goldmanite (Ca₃V₂Si₃O₁₂).

GdF₃

This is high temperature (Gd,Y)F₃.

Gd₂Si₂O₇

This is (Gd,La)₂Si₂O₇.

Gd₂SiO₅

This is (Gd,La)₂SiO₅.

Halite

This is Lime (CaO), CoO, Wustite (FeO), Periclase (MgO), Manganosite (MnO), bunsenite (NiO) solid solution dissolving also Al, Cu, Cr, Gd, Ti, V, Y and Zr.

Hatrurite

This is Ca₃SiO₅ dissolving Gd and Y.

β1-Heazlewoodite

This is non-stoichiometric high-temperature Ni₃S₂ dissolving Co and Fe.

β2-Heazlewoodite

This is non-stoichiometric high-temperature Ni₄S₃ dissolving Fe.

LaF₃

This is low temperature (Gd,La,Y)F₃.

La₂S₃

This is (Gd,La)₂S₃.

La₂MnO₄

This is La₂(Mn,Ni)O₄ solid solution dissolving Co.

La₃Ni₂O₇

This is La₃Ni₂O₇ dissolving Co.

La₄Ni₃O₁₀

This is La₄Ni₃O₁₀ dissolving Co.

LaAP

This is a rhombohedral perovskite, La(Al,Co)O₃ dissolving Ca, Cu, Ni and Y.

LaYP

This is the orthorhombic perovskite, LaYO₃ solid solution.

α - M_2O_3

This is hexagonal α - La_2O_3 and Gd_2O_3 solid solution dissolving Ca, Mg, Y and Zr.

β - M_2O_3

This is monoclinic β - Gd_2O_3 dissolving Al, Ca, Co, La, Mg, Y and Zr.

c- M_2O_3

This is Mn_2O_3 , cubic Gd_2O_3 and Y_2O_3 solid solution dissolving Al, Ca, Co, Cr, Fe, La, Mg, Ni, Ti, Y and Zr.

h- M_2O_3

This is hexagonal La_2O_3 , Gd_2O_3 and Y_2O_3 solid solution dissolving Ca, Mg, Mn and Zr.

x- M_2O_3

This is x- La_2O_3 and high-temperature cubic Gd_2O_3 solid solution dissolving Ca, Mg, Y and Zr.

M_4O_7

This is $(Ti,V)_4O_7$ solid solution dissolving Al and Mn.

M_6O_{11}

This is $(Ti,V)_6O_{11}$ solid solution.

M_7O_{13}

This is $(Ti,V)_7O_{13}$ solid solution.

Melilite

This is Gehlenite ($Ca_2Al_2SiO_7$), Fe-Gehlenite ($Ca_2Fe_2SiO_7$), Åkermanite (Ca_2MgSiO_7), Fe-Åkermanite (Ca_2FeSiO_7) and $Ca_2CoSi_2O_7$.

MgF_2

This is $(Co,Fe,Mg,Mn,Ni,V)F_2$.

$Mg_2P_2O_7$ (α and β)

This is α and β - $Mg_2P_2O_7$ dissolving Ca.

$Mg_2V_2O_7$

This is $(Co,Mg,Ni)_2V_2O_7$.

$\text{Mg}_3\text{P}_2\text{O}_8$

This is $\text{Mg}_3\text{P}_2\text{O}_8$ dissolving Ca.

$\text{Mg}_3\text{V}_2\text{O}_8$

This is $(\text{Co},\text{Mg},\text{Ni})_3\text{V}_2\text{O}_8$.

MgWO_4 -type

This is $(\text{Al},\text{Fe})\text{NbO}_4$ and $(\text{Co},\text{Fe},\text{Mg},\text{Mn},\text{Ni})\text{WO}_4$ solid solution. Prototype MgWO_4 .

$\text{Mn}_4\text{Nb}_2\text{O}_9$

This is $(\text{Co},\text{Fe},\text{Mg},\text{Mn})_4\text{Nb}_2\text{O}_9$.

MoS_2

This is $(\text{Mo},\text{W})\text{S}_2$ solid solution.

Mullite

Mullite (around $\text{Al}_6\text{Si}_2\text{O}_{13}$) solid solution dissolving Fe.

NbO_2

This is NbO_2 dissolving Fe.

Nb_2O_5

This is Nb_2O_5 dissolving Mg and V.

Ni_6MnO_8 -type

This is $(\text{Mg},\text{Ni})_6\text{MnO}_8$.

Ni_7S_6

This is Ni_7S_6 dissolving Fe.

Ni_9S_8

This is Ni_9S_8 dissolving Fe.

NiMnO_3

This is NiMnO_3 with Ilmenite structure.

NiNb₂O₆

This is NiNb₂O₆. This phase has the same structure as the Nb₂FeO₆ phase, but is modeled separately.

Olivine

This is Calcio-olivine (Ca₂SiO₄) – Co₂SiO₄ – Fayalite (Fe₂SiO₄) – Forsterite (Mg₂SiO₄) – Tephroite (Mn₂SiO₄) – Ni₂SiO₄ – Kirschsteinite (CaFeSiO₄) – Monticellite (CaMgSiO₄) solid solution dissolving Cr and Cu.

Pentlandite

This is ternary (Fe,Ni)₉S₈.

Perovskite

This is (Cr,Fe,Mn)LaO₃.

Pseudo-brookite

This is Fe₂TiO₅. This is also Ti₃O₅, Al₂TiO₅ and (Co,Fe,Mg,Mn)Ti₂O₅ with solubility of Ni and V.

Pyrite

This is Cattierite (CoS₂), Pyrite (FeS₂) – Hauerite (MnS₂) – Vaesite (NiS₂).

Pyrochlore

This is (Gd,La)₂Zr₂O₇ and (Gd,La,Y)₂Ti₂O₇ solid solution dissolving Y.

Pyroxenes

Modeling of low clino-pyroxene, clino-pyroxene, ortho-pyroxene and proto-pyroxene solid solutions taking into account the distribution of cations between different sublattices.

- Low clino-pyroxene: This is low clino-enstatite (MgSiO₃) and low clino-diopside (CaMgSi₂O₆).
- Clino-pyroxene: This is clino-enstatite (MgSiO₃), clino-ferrosilit (FeSiO₃), diopside (CaMgSi₂O₆), niopside (CaNiSi₂O₆), pigeonite ((Mg,Fe,Ca)Si₂O₆), hedenbergite (CaFeSi₂O₆) dissolving Co.
- Ortho-pyroxene: This is enstatite (MgSiO₃) and ortho-diopside (CaMgSi₂O₆) with Fe solubility.
- Proto-pyroxene: This is proto-enstatite (MgSiO₃) and proto-diopside (CaMgSi₂O₆) dissolving Co, Cr and Fe.

Pyrrhotite

This is Pyrrhotite (FeS) – CoS – CrS – NbS – NiS – TiS – VS solid solution dissolving Al, Cu, Gd, Mg, Mn and Zr.

Quartz

This is SiO₂ with solubility of AlPO₄.

Rhodonite

This is $\text{MnO} \cdot \text{SiO}_2$ dissolving Ca, Co, Fe and Mg.

Rutile

This is $\text{MnO}_2 - \text{TiO}_2$ – high temperature VO_2 solid solution dissolving Al and Zr.

Spinel

This is the cubic AB_2O_4 -type spinel solid solution containing Al-Ca-Co-Cr-Cu-Fe-Mg-Mn-Ni-Ti-O. Distribution of cations between tetrahedral and octahedral sites, as well as vacancies on the octahedral sites to model deviation from the ideal stoichiometry toward higher oxygen potential and interstitial Fe to model deviation toward excess iron are taken into account.

This is Spinel (MgAl_2O_4), Magnetite (Fe_3O_4), Cuprospinel (CrFe_2O_4), Hercynite (FeAl_2O_4) and many more.

Thio-spinel

This is the sulfur spinel. This has the same structure as the oxygen-spinel, but is modeled as a separate phase. This is $(\text{Cu,Fe,Mn})\text{Cr}_2\text{S}_4 - \text{Co}_3\text{S}_4 - \text{FeNi}_2\text{S}_4 - \text{Ni}_3\text{S}_4$.

Ti_5O_9

This is Ti_5O_9 dissolving V.

Tridymite

This is SiO_2 with solubility of AlPO_4 .

V_2O_{SS}

This is V_2O solid solution.

$\text{V}_3\text{O}_5\text{-HT}$

This is high temperature V_3O_5 dissolving Al, Cr, Mn and Ti.

V_5O_9

This is V_5O_9 dissolving Ti.

$\text{VO}_2\text{-LT}$

This is low temperature VO_2 , MoO_2 and WO_2 .

Wollastonite

This is CaSiO_3 dissolving Fe, Mg and Mn.

YAG

This is $(\text{Gd,Y})_3(\text{Al,Fe})_5\text{O}_{12}$ solid solution dissolving Cr and La.

YAM

This is $(\text{Gd,Y})_4\text{Al}_2\text{O}_9$ and Cuspidine $(\text{Ca}_2\text{Y}_2\text{Si}_2\text{O}_9)$ solid solution dissolving La.

YAP

This is $(\text{Gd,Y})(\text{Al,Co,Cr,Fe})\text{O}_3$ solid solution dissolving Ca, Mn and La.

Y_2TiO_5

This is $(\text{Gd,La,Y})_2\text{TiO}_5$ solid solution.

Y_3NbO_7

This is Y_3NbO_7 solid solution with excess Nb_2O_5 and Y_2O_3 .

YNbO_4

This is YNbO_4 solid solution with excess Y_2O_3 .

Zircon

This is Zircon (ZrSiO_4) and $(\text{Gd,Y})\text{PO}_4$ solid solution.

m- ZrO_2

This is monoclinic ZrO_2 solid solution dissolving Al, Ca, Cr, Gd, La, Ti and Y.

t- ZrO_2

This is tetragonal ZrO_2 solid solution dissolving Al, Ca, Cr, Fe, Gd, La, Mg, Mn, Ni, Ti and Y.

$\beta\text{-ZrTiO}_4$

This is ZrTiO_4 with solubility of Al.

Stoichiometric Compounds

223 stoichiometric compounds are modeled in the TCOX9 database.

| |
|--------------|
| AF |
| AL2P6Si4O26 |
| AL2S3 |
| AL2SiO4F |
| AL3PO7 |
| ALF3_S2 |
| ALNB11O29 |
| ALNB49O124 |
| ALP3O9 |
| ANDALUSITE |
| ANILITE |
| ANORTHITE |
| C11A7F |
| C13A6Z2 |
| C1A8M2 |
| C2A14M2 |
| C3A2M1 |
| C3A3F |
| C4WF4 |
| C4WF8 |
| CA10P6O25 |
| CA10Si3O15F2 |
| CA10V6O19 |
| CA15CU18O35 |
| CA2ALNBO6 |
| CA2CUO3 |
| CA2NB2O7 |
| CA2P6O17 |

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| CA2V2O7 |
| CA2ZRSi4O12 |
| CA3COAL4O10 |
| CA3NB2O8 |
| CA3Ti2O7 |
| CA3Ti8Al12O37 |
| CA3V2O8 |
| CA3WO6 |
| CA3ZRSi2O9 |
| CA4MG2P6O21 |
| CA4P2O9_A |
| CA4P2O9_B |
| CA4P6O19 |
| CA4Ti3O10 |
| CA4V2O9 |
| CA5Si2O8F2 |
| CA6ZR19O44 |
| CA7P2Si2O16 |
| CA9V6O18 |
| CACRSi4O10 |
| CACU2O3 |
| CAMG3O16S4 |
| CAMN2O4 |
| CAP2O6_A |
| CAP2O6_B |
| CAP2O6_G |
| CAP4O11_A |
| CAP4O11_B |
| CAV2O5 |
| CAV3O7 |
| CAV4O9 |

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| CAVO3 |
| CAWO4 |
| CAZR4O9 |
| CF2 |
| CHALCOCITE_ALPHA |
| CHALCOCITE_BETA |
| CO1LA2O4 |
| CO2P2O7 |
| CO3LA4O10 |
| CO3P2O8 |
| COVELLITE |
| CR1S1 |
| CR3P2O8 |
| CR3PO7 |
| CR4P6O21 |
| CR5PO10 |
| CR5S6 |
| CR7S8 |
| CRNB25O64 |
| CRNB49O124 |
| CRNB9O24 |
| CRP3O9 |
| CRPO4 |
| CRVO4 |
| CU2COO3 |
| CU2P2O7 |
| CU2SO4 |
| CU2SO5 |
| CU2Y2O5 |
| CU3NB2O8 |
| CU3P2O8 |
| CUCRS2 |

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| CUF |
| CUFES2_LT |
| CUGD2O4 |
| CUNB2O6 |
| CUPO3 |
| CUPRITE |
| CUSPIDINE |
| CW3F |
| CWF |
| DJURLEITE |
| FE18P2O24 |
| FE2P2O7 |
| FE2PO5 |
| FE3P2O8 |
| FE3P4O14 |
| FE3PO7 |
| FE4P6O21 |
| FE7P6O24 |
| FE7P8O28 |
| FEAL2S4 |
| FENB25O64 |
| FENB49O124 |
| FENB9O24 |
| FEP2O6 |
| FEP3O9 |
| FEV2O6 |
| GUGGENITE |
| KYANITE |
| LA1S2 |
| LA2CR3O12 |
| LA2CRO6 |

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| LA2NB12O33 |
| LA2Ti3O9 |
| LA3NBO7 |
| LA4Si3O12 |
| LA4Ti3O12 |
| LA4Ti9O24 |
| LAAL11O18 |
| LAFe12O19 |
| LANB3O9 |
| LANBO4 |
| LANIO3 |
| LARNITE |
| MERWINITE |
| MG2NB34O87 |
| MG5NB4O15 |
| MGP2O6 |
| MGP4O11 |
| MN2P2O7 |
| MN2V2O7 |
| MN3P2O8 |
| MN9Si3O14S1 |
| MNF2_S1 |
| MNF3 |
| MNP2O6 |
| MNYO3_HEX |
| MO2S3 |
| MO4O11 |
| MO8O23 |
| MO9O26 |
| MOF4 |
| MOO3 |
| NBF5 |
| NBO |

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| NI2P2O7 |
| NI3P2O8 |
| NI3S2_LT |
| NI4NB2O9 |
| NINB14O36 |
| NINB36O91 |
| NINB68O171 |
| NIOCALITE_C10NS6 |
| NIS_LT |
| P2O5_H |
| P2O5_O |
| P2O5_OP |
| P2S5 |
| PSEUDO_WOLLASTONITE |
| Q_ALMGZRO |
| RANKINITE |
| SAPPHIRINE |
| SI3P4O16 |
| SILLIMANITE |
| SIP2O7_CUB |
| SIP2O7_MONO |
| SIP2O7_TETR |
| SIS2 |
| SPHENE |
| Ti10O19 |
| Ti20O39 |
| Ti2NB10O29 |
| Ti2S |
| Ti3O2 |
| Ti5P6O25 |
| Ti8S10 |

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| TI8S3 |
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| TI8S9 |
| TI9O17 |
| TINB24O62 |
| TINB2O7 |
| TIO_ALPHA |
| TIP2O7 |
| TIS2 |
| TIS3 |
| V2O5 |
| V3O5_LT |
| V3O7 |
| V52O64 |
| V6O13 |
| WO2_72 |
| WO2_90 |
| WO2_96 |
| WO3_HT |
| WO3_LT |
| Y2S2A_Y2Si2O7 |
| Y2S2B_Y2Si2O7 |
| Y2S2D_Y2Si2O7 |
| Y2S2G_Y2Si2O7 |
| Y2SiO5 |
| ZR11NB4O32 |
| ZR13NB4O36 |
| ZR15NB4O40 |
| ZR3Y4O12 |
| ZR5NB2O15 |
| ZR6NB2O17 |
| ZR7NB2O19 |
| ZR8NB2O21 |

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| ZRF4 |
| ZRO8S2 |
| ZRS2 |
| ZRTi2O6 |
| ZRTiO4_ALPHA |